

**What is claimed is:**

1. A manufacturing method of a semiconductor integrated circuit device comprising a memory cell formed of a MISFET and a capacitor formed on a main surface of a semiconductor substrate, said method comprising the steps of:

(a) forming said MISFET on the main surface of said semiconductor substrate;

(b) forming an insulating film above said MISFET by the plasma CVD method at a temperature of 450°C to 700°C;

(c) forming a trench by etching said insulating film; and

(d) depositing a silicon film on said insulating film and in said trench, and removing the silicon film on said insulating film to form a lower electrode of said capacitor on the inner wall of the trench.

2. The manufacturing method of a semiconductor integrated circuit device according to claim 1,

wherein crystal grains grown from crystal nucleuses of silicon are formed on a surface of the silicon film of said step (d).

3. The manufacturing method of a semiconductor integrated circuit device according to claim 1,

wherein said manufacturing method of a semiconductor integrated circuit device further comprises, after the step (d), the steps of:

(e) forming a capacitor insulating film of said capacitor on said lower electrode; and

(f) forming a conductive film constituting an upper

electrode of said capacitor on said capacitor insulating film.

4. The manufacturing method of a semiconductor integrated circuit device according to claim 1,

wherein said semiconductor integrated circuit device  
5 has an area in which said memory cell is formed and an area in which a logic circuit is formed, and said manufacturing method of a semiconductor integrated circuit device comprises, before said step (b), the step of:

(e) forming, in said area in which a logic circuit is  
10 formed, an n channel MISFET and a p channel MISFET constituting said logic circuit, each of said n channel MISFET and said p channel MISFET comprising a gate electrode containing n type impurity and a gate electrode containing p type impurity, respectively.

15 5. The manufacturing method of a semiconductor integrated circuit device according to claim 1,

wherein said plasma CVD method is the CVD method using a high-density plasma.

6. A manufacturing method of a semiconductor integrated  
20 circuit device comprising a memory cell formed of a MISFET and a capacitor formed on a main surface of a semiconductor substrate, said method comprising the steps of:

(a) forming said MISFET on the main surface of said semiconductor substrate;

25 (b) depositing a first insulating film above said MISFET at a predetermined temperature;

(c) depositing a second insulating film on said first insulating film at a temperature higher than said

(d) forming a trench by etching said first and second insulating films; and

7. The manufacturing method of a semiconductor integrated circuit device according to claim 6,

8. The manufacturing method of a semiconductor integrated circuit device according to claim 6,

9. The manufacturing method of a semiconductor integrated circuit device according to claim 6,

(f) forming a capacitor insulating film of said capacitor on said lower electrode; and

10. The manufacturing method of a semiconductor integrated circuit device according to claim 6,

wherein said semiconductor integrated circuit device

has an area in which said memory cell is formed and an area in which a logic circuit is formed, and said manufacturing method of a semiconductor integrated circuit device comprises, before said step (b), the step of:

5           (f) forming, in said area in which a logic circuit is formed, an n channel MISFET and a p channel MISFET constituting said logic circuit, each of said n channel MISFET and said p channel MISFET comprising a gate electrode containing n type impurity and a gate electrode containing p  
10           type impurity, respectively.

11.   A manufacturing method of a semiconductor integrated circuit device, comprising the steps of:

          (a) forming a MISFET on a main surface of a semiconductor substrate; and

15           (b) forming an insulating film containing impurity above said MISFET by the plasma CVD method at a temperature of 450°C to 700°C.

12.   The manufacturing method of a semiconductor integrated circuit device according to claim 11,

20           wherein said impurity is phosphorus.

13.   The manufacturing method of a semiconductor integrated circuit device according to claim 11,

          wherein said plasma CVD method is the CVD method using a high-density plasma.

25   14.   A manufacturing method of a semiconductor integrated circuit device, comprising the steps of:

          (a) forming a MISFET on a main surface of a semiconductor substrate;

(b) depositing a first insulating film above said MISFET at a predetermined temperature;

(c) planarizing a surface of said first insulating film; and

5 (d) forming a second insulating film containing impurity on said first insulating film at a temperature higher than said predetermined temperature.

15. The manufacturing method of a semiconductor integrated circuit device according to claim 14,

10 wherein said impurity is phosphorus.

16. The manufacturing method of a semiconductor integrated circuit device according to claim 14,

wherein said first and second insulating films are formed by the CVD method using high-density plasma.

15 17. A semiconductor integrated circuit device, comprising:

(a) a MISFET formed on a main surface of a semiconductor substrate; and

(b) a capacitor connected in series to said MISFET,  
wherein said capacitor comprises:

20 (b1) a lower electrode made of a silicon film, which is formed at a concave portion in a lamination layer of a first insulating film formed above said MISFET and a second insulating film formed on said first insulating film and having smaller impurity content than said first insulating  
25 film;

(b2) a capacitor insulating film formed on said lower electrode; and

(b3) an upper electrode formed of a conductive film

formed on said capacitor insulating film.

18. A semiconductor integrated circuit device, comprising:

(a) a MISFET formed on a main surface of a semiconductor substrate; and

5 (b) a capacitor connected in series to said MISFET, wherein said capacitor comprises:

(b1) a lower electrode made of a silicon film, which is formed at a concave portion in a lamination layer of a first insulating film formed above said MISFET and a second  
10 insulating film which is thinner than said first insulating film and formed on said first insulating film;

(b2) a capacitor insulating film formed on said lower electrode; and

(b3) an upper electrode formed of a conductive film  
15 formed on said capacitor insulating film.

19. The semiconductor integrated circuit device, according to claim 18,

wherein said second insulating film has a smaller impurity content than said first insulating film.